

DECLARATION OF PERFORMANCE NO. AVBUJ0001

- 1 Unique identification code of the product-type: **S235JR EN 10025-2:2019**
- 2 Intended use of the construction product: Hot rolled steel product for structural purposes in compliance with EN 10025-1:2004
- 3 Registered trade name of the manufacturer:  **ACCIAIERIE
VENETE SPA**
Production Site: Via Andreuzza 34/1, 33030 Buja (UD)
- 5 System of assessment and verification of consistency of performance of the construction product: **2+**
- 6 Harmonized standard and notified body: **EN 10025-1:2004**
IGQ – Via Carducci 125, 20099 Sesto San Giovanni (I), Id No. 1608, performed the initial inspection of the manufacturing plant and of the factory production control, and carries out the continuous surveillance, assessment and evaluation of Factory Production Control (FPC) no. **P051**.

7 Declared Performance:

Essential Characteristics	Performance			Harmonized Technical Specification
Shape and size tolerances	Pass			Flat (12+100mm): EN 10058:2019 Oval (20+60mm): EN 10058:2019 Square (9+62mm): EN 10059:2003 Round (9+20mm): EN 10060:2003 Equal leg angles (from 30x30x3 to 60x60x8): EN10056-2:1993
Nominal thickness	≤ 16	>16 ≤ 40	>40 ≤ 62	EN 10025-2:2019
Elongation %	≥ 26	≥ 26	≥ 25	
Tensile Strength (MPa)	360 a 510	360 a 510	360 a 510	
Yield Strength (MPa)	≥ 235	≥ 225	≥ 215	
Impact energy at 20 °C in J (S235JR)	≥ 27	≥ 27	≥ 27	
Weldability (CEV %)	≤0,35	≤0,35	≤0,38	
Durability	NDP			

The performance of the product identified on points 1 and 2 is in conformity with the performance declared on point 7.
This Declaration of Performance is issued under the sole responsibility of the manufacturer, as identified on point 3.

Signed for and on behalf of Acciaierie Venete S.p.A. by:

Loris Copetto
CE Marking Supervisor

Buja, 31.07.2026

DECLARATION OF PERFORMANCE NO. AVBUJ0002

- 1 Unique identification code of the product-type: **S275JR EN 10025-2:2019**
- 2 Intended use of the construction product: Hot rolled steel product for structural purposes in compliance with EN 10025-1:2004
- 3 Registered trade name of the manufacturer:  **ACCIAIERIE VENETE SPA**
Production site: Via Andreuzza 34/1, 33030 Buja (UD)
- 5 System of assessment and verification of consistency of performance of the construction product: **2+**
- 6 Harmonized standard and notified body: **EN 10025-1:2004**
IGQ – Via Carducci 125, 20099 Sesto San Giovanni (I), Id No. 1608, performed the initial inspection of the manufacturing plant and of the factory production control, and carries out the continuous surveillance, assessment and evaluation of Factory Production Control (FPC) no. **P051**.

7 Declared Performance:

Essential Characteristics	Performance			Specifiche armonizzate
Shape and size tolerances	Pass			Flat (12+100mm): EN 10058:2019 Oval (20+60mm): EN 10058:2019 Square (9+62mm): EN 10059:2003 Round (9+20mm): EN 10060:2003 Equal leg angles (from 30x30x3 to 60x60x8): EN10056-2:1993
Nominal thickness	≤ 16	>16 ≤ 40	>40 ≤ 62	EN 10025-2:2019
Elongation %	≥ 23	≥ 23	≥ 23	
Tensile Strength (MPa)	410 a 560	410 a 560	410 a 560	
Yield Strength (MPa)	≥ 275	≥ 265	≥ 255	
Impact energy at 20 °C in J (S275JR)	≥ 27	≥ 27	≥ 27	
Weldability (CEV %)	≤0,40	≤0,40	≤0,42	
Durability	NDP			

The performance of the product identified on points 1 and 2 is in conformity with the performance declared on point 7.
This Declaration of Performance is issued under the sole responsibility of the manufacturer, as identified on point 3.

Signed for and on behalf of Acciaierie Venete S.p.A. by:

Loris Copetto
CE Marking Supervisor


Buja, 31.07.2026

DECLARATION OF PERFORMANCE NO. AVBUJ0003

- 1 1 Unique identification code of the product-type: **S355JR, S355J0, S355J2 EN 10025-2:2019**
- 2 Intended use of the construction product: Hot rolled steel product for structural purposes in compliance with EN 10025-1:2004
- 3 Registered trade name of the manufacturer:  **ACCIAIERIE
VENETE SPA**
Production Site: Via Andreuzza 34/1, 33030 Buja (UD)
- 5 System of assessment and verification of consistency of performance of the construction product: **2+**
- 6 Harmonized standard and notified body: **EN 10025-1:2004**
IGQ – Via Carducci 125, 20099 Sesto San Giovanni (I), Id No. 1608, performed the initial inspection of the manufacturing plant and of the factory production control, and carries out the continuous surveillance, assessment and evaluation of Factory Production Control (FPC) no. P051.

7 Declared Performance:

Essential Characteristics	Performance				Harmonized Technical Specification
Shape and size tolerances	Pass				Flat (12÷100mm): EN 10058:2019 Oval (20÷60mm): EN 10058:2019 Square (9÷62mm): EN 10059:2003 Round (9÷17mm): EN 10060:2003
Nominal thickness	≤ 16	>16 ≤ 30	>30 ≤ 40	>40 ≤ 63	EN 10025-2:2019
Elongation %	≥ 22	≥ 22	≥ 22	≥ 21	
Tensile Strength (MPa)	470 a 630	470 a 630	470 a 630	470 a 630	
Yield Strength (MPa)	≥ 355	≥ 345	≥ 345	≥ 335	
Impact energy at 20 °C in J (S355JR) Impact energy at 0 °C in J (S355J0) Impact energy at -20 °C in J (S355J2)	≥ 27	≥ 27	≥ 27	≥ 27	
Weldability (CEV %)	≤ 0,45	≤ 0,45	≤ 0,47	≤ 0,47	
Durability	NDP				

The performance of the product identified on points 1 and 2 is in conformity with the performance declared on point 7.
This Declaration of Performance is issued under the sole responsibility of the manufacturer, as identified on point 3.

Signed for and on behalf of Acciaierie Venete S.p.A. by:

Loris Copetto
CE Marking Supervisor

