

DECLARATION OF PERFORMANCE NO. AVDL0001

1 Unique identification code of the product-type: **S235JR EN 10025-2:2019, S235J0 EN 10025-2:2019, S235J2 EN 10025-2:2019**

2 Type No.: S235JR DL, S235J0 DL, S235J2 DL.

3 Intended use of the construction product, in compliance with the standard: EN 10025-5 : 2019 Hot Rolled Products of Structural Steel

Construction Products (EU Exit) Regulations 2020

4 Registered trade name and contact address of the manufacturer:



Stabilimento di Dolcè
Via Passo di Napoleone, 829
I-37020 Volargne di Dolcè (VR)-Italy

6 System of assessment and verification of consistency of performance of the construction product: 2+

7 Notified certification body: UK Cares - Id. No. UK AB 1244 Factory Production Control no. **1244-CPR-1043**
IGQ – Via Giosuè Carducci 125/A - 20099 Sesto San Giovanni, Milano (I), Id No. Factory Production Control (FPC) no. **P050**.

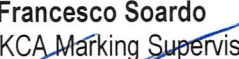
9 Declared Performance:

Essential Characteristics	Performance			Harmonised Technical Specification
Shape and size tolerances	Pass			Squares : EN 10059 : 2003 Flats : EN 10058 : 2018
Nominal thickness	≤16	>16 ≤ 40		EN 10025-2 : 2019
Elongation %	≥ 26	≥ 26		
Tensile Strength (MPa)	360 to 510			
Yield Strength (MPa)	≥ 235	≥ 225		
Impact energy at 20 °C in J (S235JR) Impact energy at 0 °C in J (S235J0) Impact energy at -20 °C in J (S235J2)	≥ 27			
Weldability (CEV %)	Thickness ≤ 30	Thickness > 30 ≤ 40		
	≤ 0,35	≤ 0,35		
Durability	NDP			

10 The performance of the product identified on points 1 and 2 is in conformity with the performance declared on point 9. This Declaration of Performance is issued under the sole responsibility of the manufacturer, as identified on point 4.


Signed for and on behalf of Acciaierie Venete S.p.A. by:

Francesco Soardo
CE/UKCA Marking Supervisor



DECLARATION OF PERFORMANCE NO. AVDL0002

- 1 Unique identification code of the product-type: **S275JR, EN 10025-2:2019, S275J0, EN 10025-2:2019
S275J2, EN 10025-2:2019**
- 2 Type No.: **S275JR DL, S275J2 DL, S75J2 DL.**
- 3 Intended use of the construction product, in compliance with the standard: **EN 10025-5 : 2019 Hot Rolled Products of Structural Steel**

Construction Products (EU Exit) Regulations 2020
- 4 Registered trade name and contact address of the manufacturer: 
**Stabilimento di Dolcè
Via Passo di Napoleone,829
I-37020 Volargne di Dolcè (VR)-Italy**
- 6 System of assessment and verification of consistency of performance of the construction product: **2+**
- 7 Notified certification body: **UK Cares - Id. No. UK AB 1244 Factory Production Control no. 1244-CPR-1043
IGQ – Via Giosuè Carducci 125/A - 20099 Sesto San Giovanni, Milano (I), Id No.
Factory Production Control (FPC) no. P050.**

9 Declared Performance:

Essential Characteristics	Performance			Harmonised Technical Specification
Shape and size tolerances	Pass			Angles: EN 10056 :2017 Squares EN 10059 : 2003 Flats : EN 10058 : 2018
Nominal thickness	≤16	>16 ≤ 40		EN 10025-2 : 2019
Elongation %	≥ 23	≥ 23		
Tensile Strength (MPa)	410 to 560			
Yield Strength (MPa)	≥ 275	≥ 265		
Impact energy at 20 °C in J (S275JR) Impact energy at 0 °C in J (S275J0) Impact energy at -20 °C in J (S275J2)	≥ 27			
Weldability (CEV %)	Thickness ≤ 30	Thickness > 30 ≤ 40		
	≤ 0,40	≤ 0,40		
Durability	NDP			

- 10 The performance of the product identified on points 1 and 2 is in conformity with the performance declared on point 9.
 This Declaration of Performance is issued under the sole responsibility of the manufacturer, as identified on point 4.

Signed for and on behalf of Acciaierie Venete S.p.A. by:

Francesco Soardo
CE/UKCA Marking Supervisor



DECLARATION OF PERFORMANCE NO. AVDL0003

1 Unique identification codes of the product-type: **S355JR EN 10025-2:2019, S355J0 EN 10025-2:2019
S355J2 EN 10025-2:2019**

2 Type Nos.: S355JR DL, S355J0 DL, S355J2 DL

3 Intended use of the construction product,
in compliance with the standard: EN 10025-5 : 2019 Hot Rolled Products
of Structural Steel

Construction Products (EU Exit) Regulations 2020

4 Registered trade name and contact address
of the manufacturer:



Stabilimento di Dolcè
Via Passo di Napoleone,829
I-37020 Volargne di Dolcè (VR)-Italy

6 System of assessment and verification of consistency
of performance of the construction product: 2+

7 Notified certification body: UK Cares - Id. No. UK AB 1244 Factory Production
Control no. **1244-CPR-1043**
IGQ – Via Giosuè Carducci 125/A - 20099 Sesto San
Giovanni, Milano (I), Id No.
Factory Production Control (FPC) no. **P050.**

9 Declared Performance:

Essential Characteristics	Performance			Harmonised Technical Specification
Shape and size tolerances	Pass			Squares : EN 10059 : 2003 Flats : EN 10058 : 2018
Nominal thickness	≤16	>16 ≤ 40		EN 10025-2 : 2019
Elongation %	≥ 22	≥ 22		
Tensile Strength (MPa)	470 to 630			
Yield Strength (MPa)	≥ 355	≥ 345		
Impact energy at 20 °C in J (S355JR) Impact energy at 0 °C in J (S355J0) Impact energy at -20 °C in J (S355J2)	≥ 27			
Weldability (CEV %)	Thickness ≤ 30	Thickness > 30 ≤ 40		
	≤ 0,45	≤ 0,47		
Durability	NDP			

10 The performance of the product identified on points 1 and 2 is in conformity with the performance declared on point 9.
This Declaration of Performance is issued under the sole responsibility of the manufacturer, as identified on point 4.


Signed for and on behalf of Acciaierie Venete S.p.A. by:

Francesco Soardo
CE/UKCA Marking Supervisor



DECLARATION OF PERFORMANCE NO. AVDL0004

- 1 Unique identification codes of the product-type: **S355J0 W EN 10025-5:2019, S355J2 W EN 10025-5:2019**
- 2 Type Nos.: S355J0W DL, S355J2W DL
- 3 Intended use of the construction product, in compliance with the standard: EN 10025-5 : 2019 Hot Rolled Products of Structural Steel

Construction Products (EU Exit) Regulations 2020
- 4 Registered trade name and contact address of the manufacturer: 
Stabilimento di Dolcè
Via Passo di Napoleone,829
I-37020 Volargne di Dolcè (VR)-Italy
- 6 System of assessment and verification of consistency of performance of the construction product: 2+
- 7 Notified certification body: UK Cares - Id. No. UK AB 1244 Factory Production Control no. **1244-CPR-1043**
IGQ – Via Giosuè Carducci 125/A - 20099 Sesto San Giovanni, Milano (I), Id No.
Factory Production Control (FPC) no. **P050.**
- 9 Declared Performance:

Essential Characteristics	Performance			Harmonised Technical Specification
Shape and size tolerances	Pass			Squares : EN 10059 : 2003 Flats : EN 10058 : 2018
Nominal thickness	≤16	>16 ≤ 40		EN 10025-5: 2019
Elongation %	≥ 22	≥ 22		
Tensile Strength (MPa)	470 to 630			
Yield Strength (MPa)	≥ 355	≥ 345		
Impact energy at 0 °C in J (S355J0W) Impact energy at -20 °C in J (S355J2W)	≥ 27			
Weldability (CEV %)	Thickness ≤ 30	Thickness > 30 ≤ 40		
	≤ 0,52	≤ 0,52		
Durability	NDP			

- 10 The performance of the product identified on points 1 and 2 is in conformity with the performance declared on point 9.
 This Declaration of Performance is issued under the sole responsibility of the manufacturer, as identified on point 4.

Signed for and on behalf of Acciaierie Venete S.p.A. by:

Francesco Soardo
 CE/UKCA Marking Supervisor



Dolcè, 05.04.2023