

CERTIFICATE

TÜV NORD Systems GmbH & Co. KG

certifies that the company

ACCIAIERIE VENETE S.p.A.

Via Puisle, 4

I- 38051 Borgo Valsugana (TN)

has been verified and recognized as material manufacturer according to

AD 2000-Merkblatt W0

Certificate-No.: 07/203/9080/WP/1463/19

File No.: 9080AW_1463/19 - SAP 8117135667

Production site:

Site 1: Riviera Francia, 9/11 - 35127 Padova (PD)

Site 2: Via Antonini, 82 - 25068 Sarezzo (BS)

Site 3: Via Puisle, 4 - 38051 Borgo Valsugana (TN)

Site 4: Via Garibaldi, 5 - 25076 Odolo (BS)

Site 5: Località Breda, 1 - 25070 Mura (BS)

Site 6: Via Passo di Napoleone, 829 - Dolcè (VR)

The scope of approval is available in the annex scope of approval.

The company fulfils the following essential requirements:

Facilities for appropriate manufacturing and testing, appropriate procedures for manufacturing of the products, qualified personnel for manufacturing and testing of the products and a quality management system with appropriate records, which ensures proper manufacture of the products, as well as compliance with the requirements specified in the material specification.

This certificate is valid until

June 2022

Hamburg, 2020-01-30

Annex: scope of approval

Fertigungstechnik-ISIMK-HH
Große Bahnstraße 31
D-22525 Hamburg



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R. Webner

TÜV NORD Systems GmbH & Co. KG,
Große Bahnstraße 31, D-22525 Hamburg

Notifizierte Stelle 0045 / Notified Body 0045

Geltungsbereich der Überprüfung gemäß / Scope of Approval according to

☒ Richtlinie 2014/68/EU, Anhang I, Nummer 4.3 / Directive 2014/68/EU, Annex I, Point 4.3.

☒ AD 2000-Merkblatt W 0 / AD 2000-Merkblatt W 0

Firma / Company: Acciaierie Venete S.p.A.

Ort / Location: Riviera Francia 9/11 - 35127 Padova (PD) - and 5 other production sites

Zertifikat-Nr. / Certificate No.: 07/202/9080WZ/1463/19

Zertifikat-Nr. / Certificate No.: 07/203/9080WP/1463/19

Datum / Date: 23.10.2019/Toia/weh

AZ / File No.: 9080AW_1463/19

SAP-No.: 8117135667

Nr. No.	Werkstoffbezeichnung Material designation	Spezifikation Specification	Lieferzustand* Delivery cond.*	Erzeugnisform Product type	Abmessungen Dimensions		Prüfgrundlagen Techn. requirements	Bemerkungen Remarks
					Wanddicke Thickness	Ø / Gewicht Ø / Weight		
1.1	Ferritic steels S235/S275/S355	EN 10025-2 1)	+U, +N	Prematerial Steel casting billets/bloom Hot rolled bars/billets Hot rolled billets/bars 2)	up to 160 65-200 30-60	200-600 75-200 18-75		Plant of Riviera Francia, PADOVA 1) Products mentioned in column 5 meet only chemical requirements in the column 3. 2) Milling plant of Via Pellico - Padova (PD)
1.2	Steels for fasteners C35E (1.1181) 21CrMoV5-7 (1.7709) 24CrMo5 (1.7258) 42CrMo4 (1.7225)	EN 10269 1)	+U, +N	Prematerial Steel casting billets/bloom Hot rolled bars/billets Hot rolled billets/bars 2)	up to 160 65-200 30-60	200-600 75-200 18-75		
1.3	Ferritic and martensitic steels without/with 14MoV6-3 (1.7715) X20CrMoV11-1 (1.4922)	EN 10222-2 1)	+U, +N	Prematerial Steel casting billets/bloom Hot rolled bars/billets Hot rolled bars/billets 2)	up to 160 65-200 30-60	200-600 75-200 18-75		
1.4	Steels for elevated temp. P250GH, P265GH P295GH, P355GH P355 All grades P460 All grades P500QH, P690QH	EN 10273 1)	+U, +N	Prematerial Steel casting billets/bloom Hot rolled bars/billets Hot rolled bars/billets 2)	up to 160 65-200 30-60	200-600 75-200 18-75		



Fußnoten / Footnotes:

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Notifizierte Stelle 0045 / Notified Body 0045

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- ☒ AD 2000-Merkblatt W 0 / AD 2000-Merkblatt W 0

Firma / Company: Acciaierie Venete S.p.A.

Ort / Location: Riviera Francia 9/11 - 35127 Padova (PD) - and 5 other production sites

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1.5	Steels for low temperatures 26CrMo4 (1.7219) 11MnNi5-3 (1.6212) 13MnNi6-3 (1.6217)	EN 10216-4 1)	+U, +N	Prematerial Steel casting billets/bloom Hot rolled bars/billets Hot rolled bars/billets 2)	up to 160 65-200 30-60 200-600 75-200 18-75		Plant of Riviera Francia, PADOVA 1) Products mentioned in column 5 meet only chemical requirements in the column 3.
1.6	Fine grain steels	EN 10216-3 1) EN 10222-4 1) EN 10028-3 1)	+U, +N	Prematerial Steel casting billets/bloom Hot rolled bars/billets Hot rolled bars/billets 2)	up to 160 65-200 30-60 200-600 75-200 18-75		2) Milling plant of Via Pellico - Padova (PD)
1.7	Materials acc. to VdTÜV-Material sheets 1) C 22.8 - 1.0460 C 21 - 1.0432 A 350 LF 2	VdTÜV 350/3 VdTÜV 399/3 VdTÜV 488	+U, +N	Prematerial Steel casting billets/bloom Hot rolled bars/billets Hot rolled bars/billets 2)	up to 160 65-200 30-60 200-600 75-200 18-75		3) In case of use in directive 2014/68/EU or AD 2000 a Particular Material Appraisal (PMA) is necessary.



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Ort / Location: Riviera Francia 9/11 - 35127 Padova (PD) - and 5 other production sites

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Datum / Date: 23.10.2019/Toia/weh

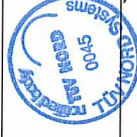
AZ / File No.: 9080AW_1463/19

SAP-No.: 8117135667



Systems

Nr. No.	Werkstoffbezeichnung Material designation	Spezifikation Specification	Lieferzustand* Delivery cond.*	Erzeugnisform Product type	Abmessungen Dimensions		Prüfgrundlagen Techn. requirements	Bemerkungen Remarks
					Wanddicke Thickness	Ø / Gewicht Ø / Weight		
2	Only for information: 3)							
2.1	TTS35 (1.0356)	DIN 17173 1)	+U, +N	Prematerial Steel casting billets/bloom Hot rolled bars/billets Hot rolled bars/billets 2)	up to 160 65-200 30-60	200-600 75-200 18-75	3)	Plant of Riviera Francia, PADOVA 1) Products mentioned in column 5 meet only chemical requirements in the column 3. 2) Milling plant of Via Pellico - Padova (PD)
2.2	Unalloyed steels	ISO 683-1 1)	+U, +N	Prematerial Steel casting billets/bloom Hot rolled bars/billets Hot rolled bars/billets 2)	up to 160 65-200 30-60	200-600 75-200 18-75	3)	
2.3	Alloyed steels	ISO 683-2 1) ISO 683-3 1) EN 10085 1) EN 10087 1)	+U, +N	Prematerial Steel casting billets/bloom Hot rolled bars/billets Hot rolled bars/billets 2)	up to 160 65-200 30-60	200-600 75-200 18-75	3)	
2.4	Ferritic-Pearlitic steels	EN 10267 1)	+U, +N	Prematerial Steel casting billets/bloom Hot rolled bars/billets Hot rolled bars/billets 2)	up to 160 65-200 30-60	200-600 75-200 18-75	3)	3) In case of use in directive 2014/68/EU or AD 2000 a Particular Material Appraisal (PMA) is necessary.



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Geltungsbereich der Überprüfung gemäß / Scope of Approval according to

- 07/203/9080/WP/1463/19

Ort / Location: Riviera Francia 9/11 - 35127 Padova (PD) - and 5 other production sites



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- ☒ AD 2000-Merkblatt W 0 / AD 2000-Merkblatt W 0

Firma / Company: Acciaierie Venete S.p.A.

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Zertifikat-Nr. / Certificate No.: 07/203/9080WNP/1463/19

Datum / Date: 23.10.2019/Toia/weh
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SAP-No.: 8117135667



Systems

Nr. No.	Werkstoffbezeichnung Material designation	Spezifikation Specification	Lieferzustand* Delivery cond.*	Erzeugnisform Product type	Abmessungen Dimensions Wanddicke Thickness Ø / Gewicht Ø / Weight	Prüfgrundlagen Techn. requirements	Bemerkungen Remarks
3.1	Ferritic steels S235/S275/S355	EN 10025-2 1)	+U, +N, +A	Prematerial Steel casting billets Hot rolled Bars/Rods	160-392 8-46		PLANT OF SAREZZO (BS) 1) Products mentioned in column 5 meet only chemical requirements in the column 3. 2) In case of use in directive 2014/68/EU or AD 2000 a Particular Material Appraisal (PMA) is necessary.
3.2	Steels for fasteners C35E (1.1181) C45E (1.1191) 25CrMo4 (1.7218) 42CrMo4 (1.7225) 20Mn5 (1.1133)	EN 10269 1)	+U, +N, +A	Prematerial Steel casting billets Hot rolled Bars/Rods	160-392 8-46		
3.3	Ferritic weldable steels P250GH (1.5415) 16Mo3 (1.0460)	EN 10273 1)	+U, +N, +A	Prematerial Steel casting billets Hot rolled Bars/Rods	160-392 8-46		
3.4	C21/A105 1) C22.8 1) C22.3 1)	VdTÜV 399 VdTÜV 350/3 VdTÜV 364	+U, +N, +A	Prematerial Steel casting billets Hot rolled Bars/Rods	160-392 8-46		

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Nr. No.	Werkstoffbezeichnung Material designation	Spezifikation Specification	Lieferzustand* Delivery cond.*	Erzeugnisform Product type	Abmessungen Dimensions Wanddicke Thickness	Prüfgrundlagen Techn. requirements	Bemerkungen Remarks
4.1	Only for Information 2) Ferritic steels S185/S450	EN 10025-2 1)	+U, +N, +A	Prematerial Steel casting billets Hot rolled Bars/Rods	160-392 8-46	2)	PLANT OF SAREZZO (BS) 1) Products mentioned in column 5 meet only chemical requirements in the column 3. 2) In case of use in directive 2014/68/EU or AD 2000 a Particular Material Appraisal (PMA) is necessary.
4.2	Unalloyed steels	ISO 683-1 1)	+U, +N, +A	Prematerial Steel casting billets Hot rolled Bars/rods	160-392 8-46	2)	
4.3	Alloyed steels	ISO 683-2 1) ISO 683-3 1) EN 10085	+U, +N, +A	Prematerial Steel casting billets Hot rolled Bars/rods	160-392 8-46	2)	



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					Wanddicke Thickness	Ø / Gewicht Ø / Weight		
5.1	Structural steels 1) All grades	EN 10025-2 1)	+U	Blooms and billets from continuous casting	Up to 160	Up to 140	1)	PLANT OF BORGIO VALSUGANA (TN) 1) Only to be used as base materials Products mentioned in column 5 meet only chemical requirements in the column 3.
5.2	Steels for elevated 1) temperatures P250GH (1.0460) 16Mo3 1.5415)	EN 10222-2 1) EN 10273 1)	+U	Blooms and billets from continuous casting	Up to 160	Up to 140	1)	
5.3	Low alloyed steels 1) All grades	ISO 683-1 1)	+U	Blooms and billets from continuous casting	Up to 160	Up to 140	1)	
5.4	Alloyed steels 1) All grades	ISO 683-2 1) ISO 683-3 1)	+U	Blooms and billets from continuous casting	Up to 160	Up to 140	1)	
5.5	C21/A105 1)	ASTM A 105 1)	+U	Blooms and billets from continuous casting	Up to 160	Up to 140	1)	
5.6	A350LF2 1)	ASTM A 350 1)	+U	Blooms and billets from continuous casting	Up to 160	Up to 140	1)	



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					Wanddicke Thickness	Ø / Gewicht Ø / Weight		
6.1	Steels for elevated temperatures P250GH (1.0460) 16Mo3 1.5415	EN 10273	+N	Hot rolled Bars/Billets Hot rolled flat products	25-100 7-67	20-90		PLANT OF ODOLO (BS) 1) In case of use in directive 2014/68/EU or AD 2000 a Particular Material Appraisal (PMA) is necessary.
	Structural steels			Hot rolled Bars/Billets Hot rolled flat products	25-100 7-67	20-90		
7.1	Steels for elevated temperatures P250GH (1.0460) 16Mo3 1.5415	EN 10273	+N	Hot rolled Bars/Billets Hot rolled flat products	25-100 7-67	20-90		
	Only for Information			Hot rolled Bars/Billets Hot rolled flat products	25-100 7-67	20-90		
8.1	Structural steels All grades	EN 10025-2 1)	+N	Hot rolled Bars/Billets Hot rolled flat products	25-100 7-67	20-90	1)	
	Low alloyed steels			Hot rolled Bars/Billets Hot rolled flat products	25-100 7-67	20-90		
8.2	Alloyed steels All grades	ISO 636-1	+N	Hot rolled Bars/Billets Hot rolled flat products	25-100 7-67	20-90	1)	
	Alloyed Steels			Hot rolled Bars/Billets Hot rolled flat products	25-100 7-67	20-90		
8.3	Alloyed Steels All grades	ISO 636-2	+N	Hot rolled Bars/Billets Hot rolled flat products	25-100 7-67	20-90	1)	

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					Wanddicke Thickness	Ø / Gewicht Ø / Weight		
9.1	Ferritic steels S235/S275/S355	EN 10025-2 1)	+U	Hot rolled Bars/Billets	70-100		1)	Plant of MURA (BS)
				Hot rolled flat products	5-100			
9.2	Steels for fasteners C35E (1.1181) C45E (1.1191) 24CrMo5 (1.7258) 42CrMo4 (1.7225) 20Mn5 (1.1133)	EN 10269 1)	+U	Hot rolled Bars/Billets	70-100		1)	1) Products mentioned in column 5 meet only chemical requirements in the column 3.
				Hot rolled flat products	5-100			
9.3	Ferritic steels P250GH (1.0460) 16Mo3 (1.5415)	EN 10222-2 1)	+U	Hot rolled Bars/Billets	70-100		1)	2) In case of use in directive 2014/68/EU or AD 2000 a Particular Material Appraisal (PMA) is necessary.
				Hot rolled flat products	5-100			
9.4	C21/A105 C22.8 C22.3	VdTÜV 399 VdTÜV 350/3 VdTÜV 364	+U	Hot rolled Bars/Billets	70-100		1)	
				Hot rolled flat products	5-100			
10.1	Only for information Ferritic steels S185/S460	EN 10025-2 1)	+U	Hot rolled Bars/Billets	70-100		1)	
				Hot rolled flat products	5-100			



Fußnoten / Footnotes:

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* +AT = Lösungsgeglüht / solution annealed, +N = normalgeglüht, normalisierend umgeformt / normalized forming, +NT = normalgeglüht und angelassen / normalized and annealed, +QT = vergütet / quenched and tempered, +M = thermomechanisch umgeformt / thermo mechanical formed, +AR = wie gewalzt / as rolled, +SR = spannungsarmgeglüht / stress relieved, +A = weichgeglüht / soft annealed, +CR = kaltgewalzt / cold rolled



Notifizierte Stelle 0045 / Notified Body 0045

Geltungsbereich der Überprüfung gemäß / Scope of Approval according to

☒ Richtlinie 2014/68/EU, Anhang I, Nummer 4.3 / Directive 2014/68/EU, Annex I, Point 4.3.

☒ AD 2000-Merkblatt W 0 / AD 2000-Merkblatt W 0

Firma / Company: Acciaierie Venete S.p.A.

Ort / Location: Riviera Francia 9/11 - 35127 Padova (PD) - and 5 other production sites

Zertifikat-Nr. / Certificate No.: 07/202/9080WZ/1463/19

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Datum / Date: 23.10.2019/Toia/weh

AZ / File No.: 9080AW_1463/19

SAP-No.: 8117135667

Nr. No.	Werkstoffbezeichnung Material designation	Spezifikation Specification	Lieferzustand* Delivery cond.*	Erzeugnisform Product type	Abmessungen Dimensions Wanddicke Thickness	Ø / Gewicht Ø / Weight	Prüfgrundlagen Techn. requirements	Bemerkungen Remarks
11.1	Ferritic steels S235/S275/S355	EN 10025-2 1)	+U	Hot rolled flat products	4-32		1)	Plant of DOLCE' (VR)
	Steels for fasteners C35E (1.1181) C45E (1.1191) 24CrMo5 (1.7258) 42CrMo4 (1.7225) 20Mn5 (1.1133)	EN 10269 1)	+U	Hot rolled flat products	4-32		1)	1) Products mentioned in column 5 meet only chemical requirements in the column 3.
	Only for information 2) Ferritic steels S185/S460	EN 10025-2 1)	+U	Hot rolled flat products	4-32		1)	2) In case of use in directive 2014/68/EU or AD 2000 a Particular Material Appraisal (PMA) is necessary.



Fußnoten / Footnotes:

1) Nur zur Information, beim Einsatz im Bereich AD 2000 oder RL 2014/68/EU ist ein Einzelgutachten erforderlich / Only for information, if use in area of AD 2000 or PED 2014/68/EU a Particular Material Appraisal (PMA) is required
* +AT = Lösungsgeglüht / solution annealed, +N = normalgeglüht / normalized, +NT = unbehandelt / untreated, +U = normalgeglüht und angelassen / normalized and tempered, +QT = vergütet / quenched and tempered, +M = thermomechanisch umgeformt / thermo mechanical formed, +AR = wie gewalzt / as rolled, +SR = spannungsarmgeglüht / stress relieved, +A = weichgewalzt / soft annealed, +CR = kaltgewalzt / cold rolled